Nuclear Regulatory Commission

dIrradiated fuel should be protected as category I, II, or III nuclear material depending on the category of the fresh fuel. However, fuel which by virtue of its original fissile material content is included as category I or II before irradiation should only be reduced one category level, while the radiation level from the fuel exceeds 100 rd/h at 1 m unshielded.

Physical security determinations will not be required for 15 g or less of plutonium, uranium-233 or high-enriched uranium, or for 1 kg or less of uranium with an enrichment between 10 and 20 pct in uranium-235.

(Sec. 161, as amended, Pub. L. 83-703, 68 Stat. 948 (42 U.S.C. 2201); sec. 201, as amended, Pub. L. 93-438, 88 Stat. 1243 (42 U.S.C. 5841))

[43 FR 21641, May 19, 1978. Redesignated and amended at 49 FR 47204, Dec. 3, 1984. Further redesignated at 55 FR 30450, July 26, 1990; 58 FR 13005, Mar. 9, 1993; 61 FR 35603, July 8, 1996]

APPENDIX N TO PART 110—ILLUSTRATIVE LIST OF LITHIUM ISOTOPE SEPARA-TION FACILITIES, PLANTS AND EQUIP-MENT UNDER NRC'S EXPORT LICENS-ING AUTHORITY

- a. Facilities or plants for the separation of lithium isotopes.
- b. Equipment for the separation of lithium isotopes, such as:
- (1) Packed liquid-liquid exchange columns especially designed for lithium amalgams;
- (2) Mercury and/or lithium amalgam numns:
- (3) Lithium amalgam electrolysis cells;
- (4) Evaporators for concentrated lithium hydroxide solution.

[65 FR 70292, Nov. 22, 2000]

Plutonium-2382

APPENDIX O TO PART 110—ILLUSTRATIVE LIST OF FUEL ELEMENT FABRICATION PLANT EQUIPMENT AND COMPONENTS UNDER NRC'S EXPORT LICENSING AUTHORITY

NOTE: Nuclear fuel elements are manufactured from source or special nuclear material. For oxide fuels, the most common type of fuel equipment for pressing pellets, sintering, grinding and grading will be present. Mixed oxide fuels are handled in glove boxes (or equivalent containment) until they are sealed in the cladding. In all cases the fuel is hermetically sealed inside a suitable cladding which is designed to be the primary envelope encasing the fuel so as to provide suitable performance and safety during reactor operation. Also, in all cases precise control of processes, procedures and equipment

to extremely high standards is necessary in order to ensure predictable and safe fuel performance.

- (a) Items that are considered especially designed or prepared for the fabrication of fuel elements include equipment that:
- (1) Normally comes in direct contact with, or directly processes or controls, the production flow of nuclear material;
- (2) Seals the nuclear material within the cladding;
- (3) Checks the integrity of the cladding or the seal; and
- (4) Checks the finished treatment of the sealed fuel.
- (b) This equipment or systems of equipment may include, for example:
- (1) Fully automatic pellet inspection stations especially designed or prepared for checking final dimensions and surface defects of fuel pellets;
- (2) Automatic welding machines especially designed or prepared for welding end caps onto the fuel pins (or rods);
- (3) Automatic test and inspection stations especially designed or prepared for checking the integrity of completed fuel pins (or rods). This item typically includes equipment for:
- (i) X-ray examination of pin (or rod) end cap welds;
- (ii) Helium leak detection from pressurized pins (or rods); and
- (iii) Gamma-ray scanning of the pins (or rods) to check for correct loading of the fuel pellets inside.

[65 FR 70292, Nov. 22, 2000]

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APPENDIX P TO PART 110—CATEGORY 1 AND 2 RADIOACTIVE MATERIAL

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Radioactive material	Category 1		Category 2	
	Terabequerels (TBq)	Curies (Ci) ¹	Terabequerels (TBq)	Curies (Ci) ¹
Americium-241	60	1,600	0.6	16
Americium-241/Be	60	1,600	0.6	16
Californium-252	20	540	0.2	5.4
Curium-244	50	1,400	0.5	14
Cobalt-60	30	810	0.3	8.1
Cesium-137	100	2,700	1.0	27
Gadolinium-153	1,000	27,000	10.0	270
Iridium-192	80	2,200	0.8	22

TABLE 1—IMPORT AND EXPORT THRESHOLD LIMITS

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TABLE 1—IMPORT AND EXPORT THRESHOLD LIMITS—Continued

Radioactive material	Category 1		Category 2	
	Terabequerels (TBq)	Curies (Ci) ¹	Terabequerels (TBq)	Curies (Ci) ¹
Plutonium-239/Be ²	60	1,600	0.6	16
Promethium-147	40,000	1,100,000	400	11,000
Radium-226 a	40	1,100	0.4	11
Selenium-75	200	5,400	2.0	54
Strontium-90 (Y-90)	1,000	27,000	10.0	270
Thulium-170	20,000	540,000	200	5,400
Ytterbium-169	300	8,100	3.0	81

¹The values to be used to determine whether a license is required are given in TBq. Curie (Ci) values are provided for prac-

Calculation of Shipments Containing Multiple Sources or Radionuclides

The "sum of fractions" methodology for evaluating combinations of radionuclides being transported, is to be used when import or export shipments contain multiple sources or multiple radionuclides. The threshold limit values used in a sum of the fractions calculation must be the metric values (i.e., TBq).

I. If multiple sources and/or multiple radionuclides are present in an import or export shipment, the sum of the fractions of the activity of each radionuclides must be determined to verify the shipment is less than the Category 1 or 2 limits of Table 1, as appropriate. If the calculated sum of the fractions ratio, using the following equation, is greater than or equal to 1.0, then the import or export shipment exceeds the threshold limits of Table 1 and the applicable security provisions of this part apply.

II. Use the equation below to calculate the sum of the fractions ratio by inserting the actual activity of the applicable radionuclides or of the individual sources (of the same radionuclides) in the numerator of the equation and the corresponding threshold activity limit from the Table 1 in the denominator of the equation. Ensure the numerator and denominator values are in the same units and all calculations must be performed using the TBq (i.e., metric) values of Table 1.

 R_1 = activity for radionuclides or source number 1

 R_2 = activity for radionuclides or source number 2

R_N = activity for radionuclides or source number n

AR₁ = activity limit for radionuclides or source number 1

AR₂ = activity limit for radionuclides or source number 2

 AR_N = activity limit for radionuclides or source number n

$$\sum_{1}^{n} \left[\frac{R_{1}}{AR_{1}} + \frac{R_{2}}{AR_{2}} + \frac{R_{n}}{AR_{n}} \right] \ge 1$$

[70 FR 37993, July 1, 2005, as amended at 71 FR 20339, Apr. 20, 2006]

PART 140—FINANCIAL PROTEC-TION REQUIREMENTS AND IN-DEMNITY AGREEMENTS

Subpart A—General Provisions

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Subpart B—Provisions Applicable Only to Applicants and Licensees Other Than Federal Agencies and Nonprofit Educational Institutions

140.10 Scope.

140.11 Amounts of financial protection for certain reactors.

140.12 Amount of financial protection required for other reactors.

140.13 Amount of financial protection required of certain holders of construction permits and combined licenses under 10 CFR part 52.

140.13a Amount of financial protection required for plutonium processing and fuel fabrication plants.

140.13b Amount of liability insurance required for uranium enrichment facilities.

tical usefulness only and are rounded after conversion.

² The limits for Pu-238 and Pu-239/Be in this table apply for imports to the U.S. The limits for exports of Pu-238 and Pu-239/Be can be found in §110.21.

^a Discrete sources of radium-226.